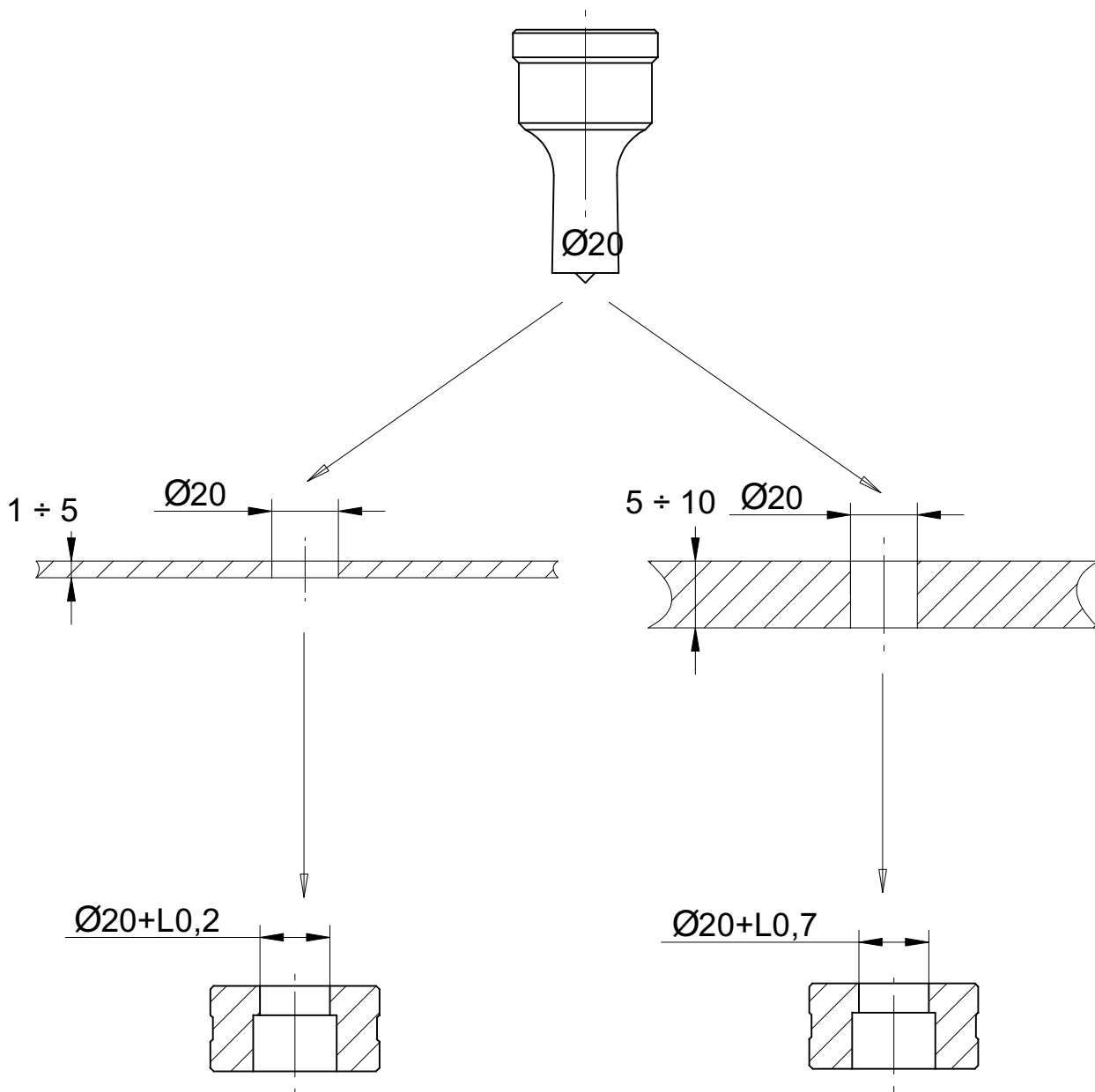


STEMPEL UND MATRIZEN FÜR MASCHINEN PEDDINGHAUS



wromet.com.pl

<h2>Machinenetype für Peddinghaus</h2>				
A	Stempel u. Matrizen zur Stempelschnellspannvor- richtung	Peddicat 360/361 Peddiworker 500/600 Peddiworker 800 Peddimaster 60/80 Peddimaster 80/110 Hydraulic 300/500 Forax 15 – 25 – 45 – 65 – 150 – 250 – 450, 225 B/11– 13 – 45 – 60, 225 H/11 – 13 210 Standard 11 – 13, 210 SUPER 11 – 13, Hydraulic60 – 600 – 40, Stanzfix Peddimaster 450 M, Peddimaster 28/40 – 40/60 – Peddimaster 60/100 – Peddiworker 400 – 600		
B	Stempel u. Matrizen zur Stempelschnellspannvor- richtung	<table style="width: 100%; border: none;"> <tr> <td style="width: 50%;"> Peddicat No. 1 Peddicat 361 Peddicat 380 Peddicat 500 Peddiworker No. 1 Peddiworker 501 Peddiworker 502 Peddiworker 801/802 Hydraulic 100 Hydraulic 280 Hydraulic 301 Hydraulic 501 Hydraulic 502 Hydraulic 800 </td> <td style="width: 50%;"> Hydraulic 1000/1001 Peddimaster 800/1100 Peddimaster 1100/1700 Peddimaster 110/170 Peddimaster 60/100 H Peddiworker 1000 G Peddimax 110/140 Peddimax 600 Peddimax 601 Peddimax 602 Peddimax 800 Peddimax 801 Peddimax 1002 Peddimaster 100/160 H Forax 80 – 100 – 1000, 225 B/16 – 20 – 80 – 100, 225 H/16 – 20 210 Standard 16, 210 SUPER 16 – 20 </td> </tr> </table>	Peddicat No. 1 Peddicat 361 Peddicat 380 Peddicat 500 Peddiworker No. 1 Peddiworker 501 Peddiworker 502 Peddiworker 801/802 Hydraulic 100 Hydraulic 280 Hydraulic 301 Hydraulic 501 Hydraulic 502 Hydraulic 800	Hydraulic 1000/1001 Peddimaster 800/1100 Peddimaster 1100/1700 Peddimaster 110/170 Peddimaster 60/100 H Peddiworker 1000 G Peddimax 110/140 Peddimax 600 Peddimax 601 Peddimax 602 Peddimax 800 Peddimax 801 Peddimax 1002 Peddimaster 100/160 H Forax 80 – 100 – 1000, 225 B/16 – 20 – 80 – 100, 225 H/16 – 20 210 Standard 16, 210 SUPER 16 – 20
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C	Stempel u. Matrizen zur Stempelschnellspannvor- richtung	Sonderstanzvorrichtung bis 39 – 58 – 90 für alle Modelle Hydraulic 1000 N Hydraulic 1400 N 225 B/25 – 130 Hydraulic – 140 210 SUPER 25 Zur Sonderstanzvorrichtung für alle Modelle und Größen		



Der Stempel bestimmt die Größe des stanzenden Loches.
 Das Loch der Matrize entspricht der Größe des Stempels + Schneidspiel.
 Für die dünne Bleche fertigen wir 0,2 mm und für die dicke Bleche 0,7 mm.
 Wir haben eine Möglichkeit auch Sonderstempel und -Matrizen fertigen
 (d.h. Sondergröße und Eigenschneidspalt)

	<p>Rundstempel ř (mm)</p> <table border="1"> <tbody> <tr><td>3,0</td><td>6,0</td><td>9,0</td><td>12,0</td></tr> <tr><td>3,5</td><td>6,5</td><td>9,5</td><td>12,5</td></tr> <tr><td>4,0</td><td>7,0</td><td>10,0</td><td>13,0</td></tr> <tr><td>4,5</td><td>7,5</td><td>10,5</td><td>13,5</td></tr> <tr><td>5,0</td><td>8,0</td><td>11,0</td><td>14,0</td></tr> <tr><td>5,5</td><td>8,5</td><td>11,5</td><td></td></tr> </tbody> </table>	3,0	6,0	9,0	12,0	3,5	6,5	9,5	12,5	4,0	7,0	10,0	13,0	4,5	7,5	10,5	13,5	5,0	8,0	11,0	14,0	5,5	8,5	11,5		<p>NR 1</p>												
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	<p>Rundstempel r̄ (mm)</p> <p>3,0 ÷ 39,5 Größe von 0,5 mm</p>	<p>NR 6</p>															
		<p>C</p>															
	<p>Langlochstempel (mm)</p> <p>5,5x10 ÷ 22,0x39,0 Größe von 0,5 mm</p>	<p>NR 6</p>															
		<p>C</p>															
	<p>Vierkantstempel (mm)</p> <p>6,0 ÷ 28,0 Größe von 1 mm</p>	<p>NR 6</p>															
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	<p>Rundstempel \checkmark (mm)</p> <p>20,0 ÷ 50,5 Größe von 0,5 mm</p>	<p>NR 7</p> <p>C</p>														
	<p>Langlochstempel (mm)</p> <p>5,5x58,5 ÷ 50x58,5 Größe von 0,5 mm</p>	<p>NR 7</p> <p>C</p>														
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11x12÷11x50	18x19÷18x50															
12x13÷12x50	19x20÷20x50															
13x14÷13x50	24x25÷24x50															
14x15÷14x50	35x36÷35x44															

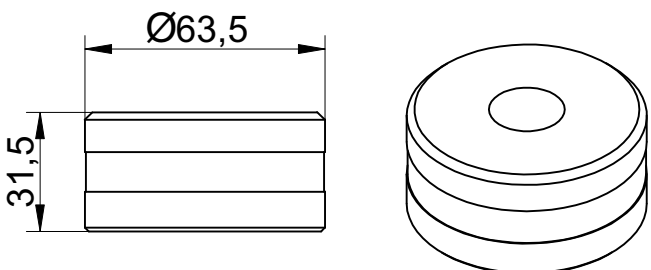
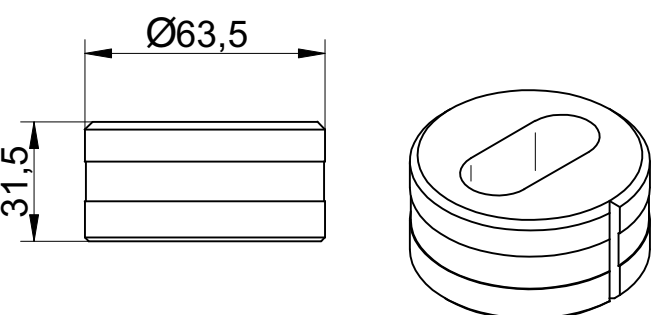
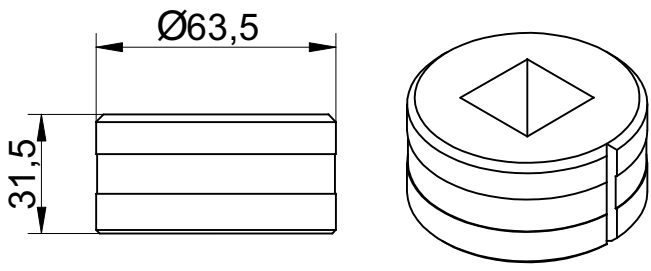
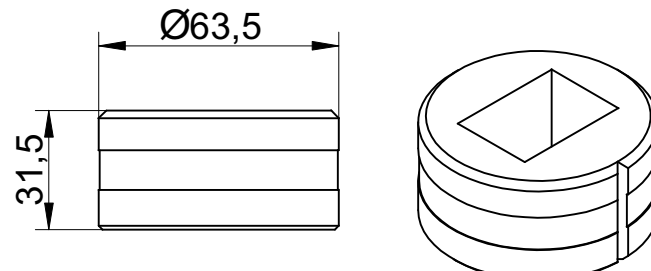
	<p>Rundstempel ř (mm)</p> <p>40,0 ÷ 90,0 Größe von 0,5 mm</p>	<p>NR 11</p> <p>C</p>														
	<p>Langlochstempel (mm)</p> <p>10,0x90,0 ÷ 80,0x90,0 Größe von 0,5 mm</p>	<p>NR 11</p> <p>C</p>														
	<p>Vierkantstempel (mm)</p> <p>20,0 ÷ 64,0 Größe von 1 mm</p>	<p>NR 11</p> <p>C</p>														
	<p>Rechteck (mm)</p> <table border="1"> <tbody> <tr> <td>8x9÷8x86</td> <td>15x16÷15x82</td> </tr> <tr> <td>9x10÷9x82</td> <td>16x17÷16x82</td> </tr> <tr> <td>10x11÷10x82</td> <td>17x18÷17x82</td> </tr> <tr> <td>11x12÷11x82</td> <td>18x19÷18x82</td> </tr> <tr> <td>12x13÷12x82</td> <td>19x20÷20x82</td> </tr> <tr> <td>13x14÷13x82</td> <td>24x25÷24x82</td> </tr> <tr> <td>14x15÷14x82</td> <td>35x36÷35x82</td> </tr> </tbody> </table>	8x9÷8x86	15x16÷15x82	9x10÷9x82	16x17÷16x82	10x11÷10x82	17x18÷17x82	11x12÷11x82	18x19÷18x82	12x13÷12x82	19x20÷20x82	13x14÷13x82	24x25÷24x82	14x15÷14x82	35x36÷35x82	<p>NR 11</p> <p>C</p>
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	<p>Abrunden (mm)</p> <table border="1"> <tr><td colspan="3">R10 ÷ R35</td></tr> <tr><td colspan="3">Größe von 1 mm</td></tr> </table>	R10 ÷ R35			Größe von 1 mm			<p>NR 7</p> <p>C</p>									
R10 ÷ R35																	
Größe von 1 mm																	

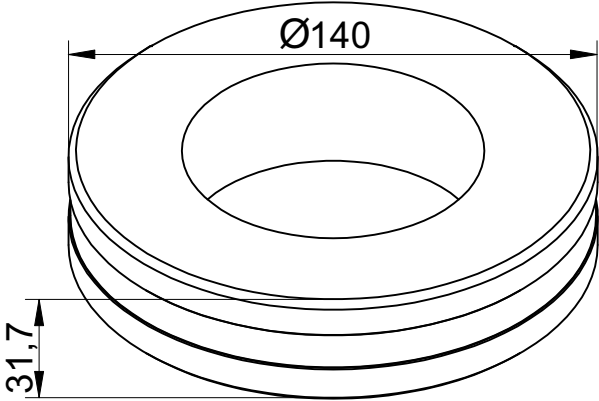
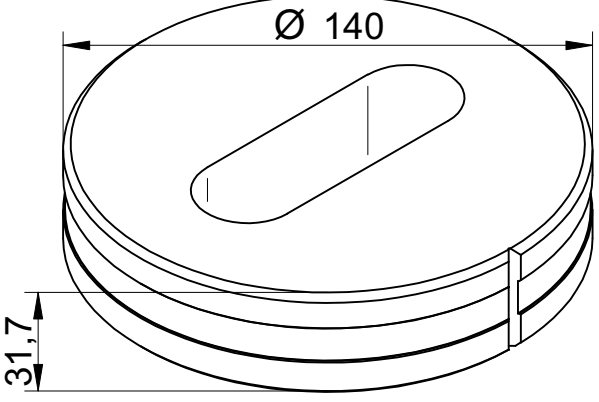
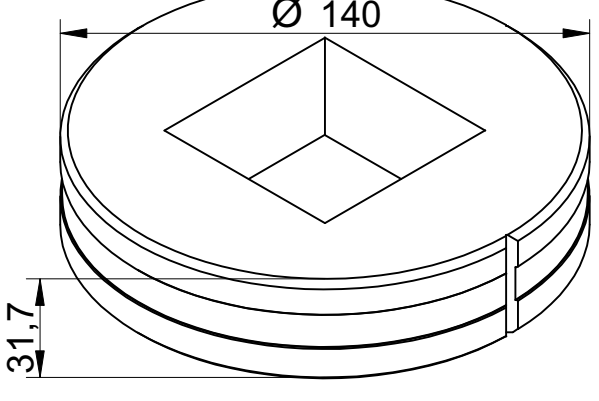
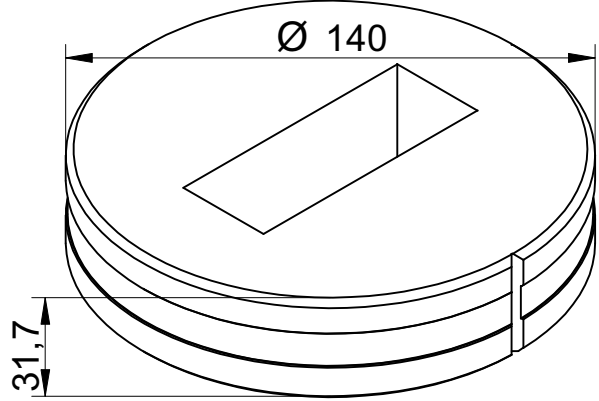
	<p>Abrunden (mm)</p> <p>R 5 R 10</p> <p>R 6</p> <p>R 7</p> <p>R 8</p> <p>R 9</p>	<p>NR 3</p> <p>C</p>
	<p>Abrunden (mm)</p> <p>R 5 R 10 R 15</p> <p>R 6 R 11</p> <p>R 7 R 12</p> <p>R 8 R 13</p> <p>R 9 R 14</p>	<p>NR 4</p> <p>A</p>
	<p>Abrunden (mm)</p> <p>R 5 R 10 R 15</p> <p>R 6 R 11</p> <p>R 7 R 12</p> <p>R 8 R 13</p> <p>R 9 R 14</p>	<p>NR 5</p> <p>B</p>
	<p>Abrunden (mm)</p> <p>R 5 R 10 R 16</p> <p>R 6 R 11 R 17</p> <p>R 7 R 12 R 18</p> <p>R 8 R 13 R 19</p> <p>R 9 R 14 R 20</p> <p>R 10 R 15</p>	<p>NR 6</p> <p>C</p>
	<p>Abrunden (mm)</p> <p>R 5 R 10 R 16 R 22</p> <p>R 6 R 11 R 17 R 23</p> <p>R 7 R 12 R 18 R 24</p> <p>R 8 R 13 R 19 R 25</p> <p>R 9 R 14 R 20 R 26</p> <p>R 10 R 15 R 21 R 27</p>	<p>NR 7</p> <p>C</p>

	<p>Rundmatrize \checkmark (mm)</p> <p>3,2 ÷ 31,2 Größe von 0,5 mm</p>	<p>NR 2</p> <p>A</p>
	<p>Langlochstempel (mm)</p> <p>5,2x10,2 ÷ 22,7x30,7 Größe von 0,5 mm</p>	<p>NR 2</p> <p>A</p>
	<p>Vierkantmatrize (mm)</p> <p>4,2 ÷ 20,7 Größe von 0,5 mm</p>	<p>NR 2</p> <p>A</p>
	<p>Rechteck (mm)</p> <p>8,2x9,2 ÷ 20,2x24,2 8,7x9,7 ÷ 20,7x24,7 Größe von 0,5 mm</p>	<p>NR 2</p> <p>A</p>
	<p>Exzentermatrize \checkmark (mm)</p> <p>5,2 ÷ 18,7 Größe von 0,5 mm</p>	<p>NR 13</p> <p>A</p>

	<p>Rundmatrize \checkmark (mm)</p> <p>3,2 ÷ 33,2 Größe von 0,5 mm</p>	<p>NR 3</p> <p>B</p>
	<p>Langlochstempel (mm)</p> <p>5,2x10,2 ÷ 22,7x31,7 Größe von 0,5 mm</p>	<p>NR 3</p> <p>B</p>
	<p>Vierkantmatrize (mm)</p> <p>4,2 ÷ 22,7 Größe von 0,5 mm</p>	<p>NR 3</p> <p>B</p>
	<p>Rechteck (mm)</p> <p>8,2x9,2 ÷ 20,2x30,2 8,7x9,7 ÷ 20,7x30,7 Größe von 0,5 mm</p>	<p>NR 3</p> <p>B</p>
	<p>Exzentermatrize \checkmark (mm)</p> <p>5,7 ÷ 24,7 Größe von 0,5 mm</p>	<p>NR 14</p> <p>B</p>

	<p>Rundmatrize ř (mm)</p> <p>3,2 ÷ 40,7 Größe von 0,5 mm</p>	<p>NR 4</p> <p>C</p>
	<p>Langlochstempel (mm)</p> <p>5,2x10,2 ÷ 22,7x31,7 Größe von 0,5 mm</p>	<p>NR 4</p> <p>C</p>
	<p>Vierkantmatrize (mm)</p> <p>4,2 ÷ 28,7 Größe von 0,5 mm</p>	<p>NR 4</p> <p>C</p>
	<p>Rechteck (mm)</p> <p>8,2x9,2 ÷ 20,2x45,2 8,7x9,7 ÷ 20,7x45,7 Größe von 0,5 mm</p>	<p>NR 4</p> <p>C</p>

	<p>Rundmatrize r (mm)</p> <p>40,2 ÷ 65,7 Größe von 0,5 mm</p>	<p>NR 6</p> <p>C</p>
	<p>Langlochstempel (mm)</p> <p>5,2x10,2 ÷ 22,7x55,7 Größe von 0,5 mm</p>	<p>NR 6</p> <p>C</p>
	<p>Vierkantmatrize (mm)</p> <p>4,2 ÷ 40,7 Größe von 0,5 mm</p>	<p>NR 6</p> <p>C</p>
	<p>Rechteck (mm)</p> <p>8,2x9,2 ÷ 20,2x65,2 8,7x9,7 ÷ 20,7x65,7 Größe von 0,5 mm</p>	<p>NR 6</p> <p>C</p>

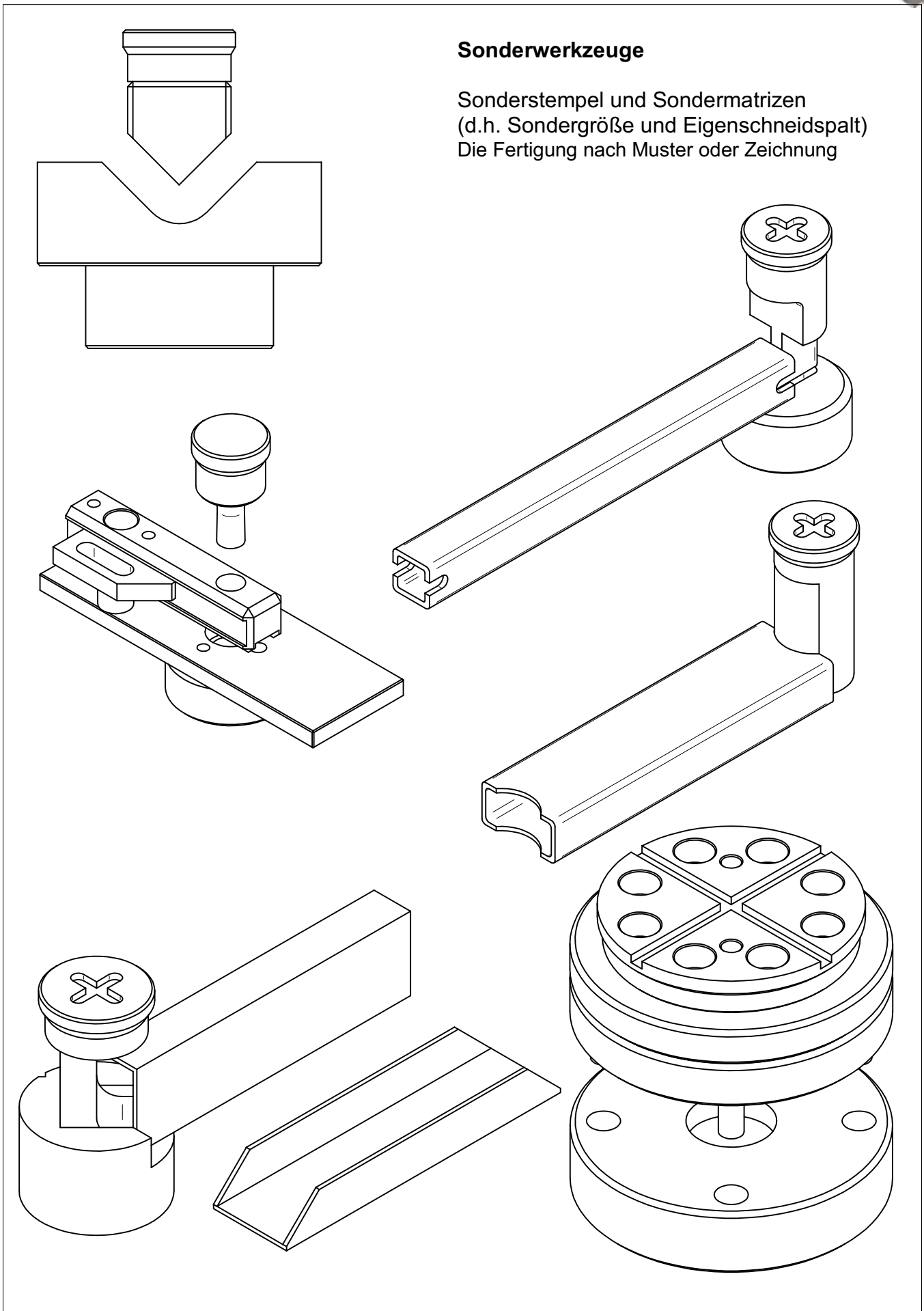
	<p>Rundmatrize \checkmark (mm)</p> <p>40,2 ÷ 100,7 Größe von 0,5 mm</p>	<p>NR 20</p> <p>C</p>
	<p>Langlochmatrize (mm)</p> <p>5,2x10,2 ÷ 80,7x90,7 Größe von 0,5 mm</p>	<p>NR 20</p> <p>C</p>
	<p>Vierkantmatrize (mm)</p> <p>4,2 ÷ 64,7 Größe von 0,5 mm</p>	<p>NR 20</p> <p>C</p>
	<p>Rechteck (mm)</p> <p>8,2x9,2 ÷ 35,2x82,2 8,7x9,7 ÷ 35,7x82,7 Größe von 0,5 mm</p>	<p>NR 20</p> <p>C</p>

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R 10	R 17	R 24																					
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R 15	R 22	R 29																					
R 16	R 23	R 30																					
	<p>Abrunden (mm)</p> <p>R10 ÷ R35 Größe von 1 mm</p> <p>Sonderfertigung</p>	<p>NR 20</p>																					

<p>Ø 46,04</p>	<p>Abrunden (mm)</p> <p>R 5 R 10</p> <p>R 6</p> <p>R 7</p> <p>R 8</p> <p>R 9</p>	<p>NR 2</p> <p>A</p>
<p>Ø 50,8</p>	<p>Abrunden (mm)</p> <p>R 5 R 10 R 15</p> <p>R 6 R 11</p> <p>R 7 R 12</p> <p>R 8 R 13</p> <p>R 9 R 14</p>	<p>NR 3</p> <p>B</p>
<p>Ø 63,5</p>	<p>Abrunden (mm)</p> <p>R 5 R 10 R 15</p> <p>R 6 R 11</p> <p>R 7 R 12</p> <p>R 8 R 13</p> <p>R 9 R 14</p>	<p>NR 4</p> <p>C</p>
<p>Ø 90</p>	<p>Abrunden (mm)</p> <p>R 5 R 10 R 16</p> <p>R 6 R 11 R 17</p> <p>R 7 R 12 R 18</p> <p>R 8 R 13 R 19</p> <p>R 9 R 14 R 20</p> <p>R 10 R 15</p>	<p>NR 6</p> <p>C</p>
<p>Ø 140</p>	<p>Abrunden (mm)</p> <p>R 5 R 10 R 16 R 22</p> <p>R 6 R 11 R 17 R 23</p> <p>R 7 R 12 R 18 R 24</p> <p>R 8 R 13 R 19 R 25</p> <p>R 9 R 14 R 20 R 26</p> <p>R 10 R 15 R 21 R 27</p> <p>Sonderfertigung</p>	<p>NR 20</p> <p>C</p>

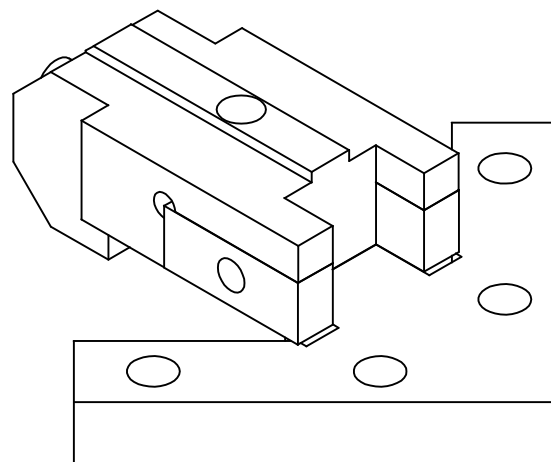
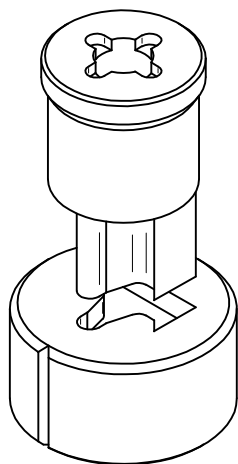
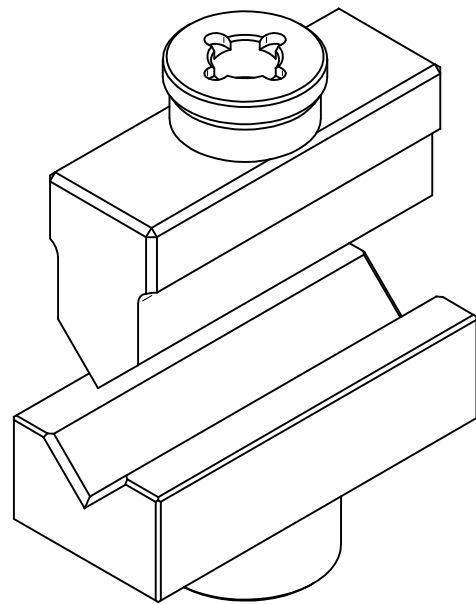
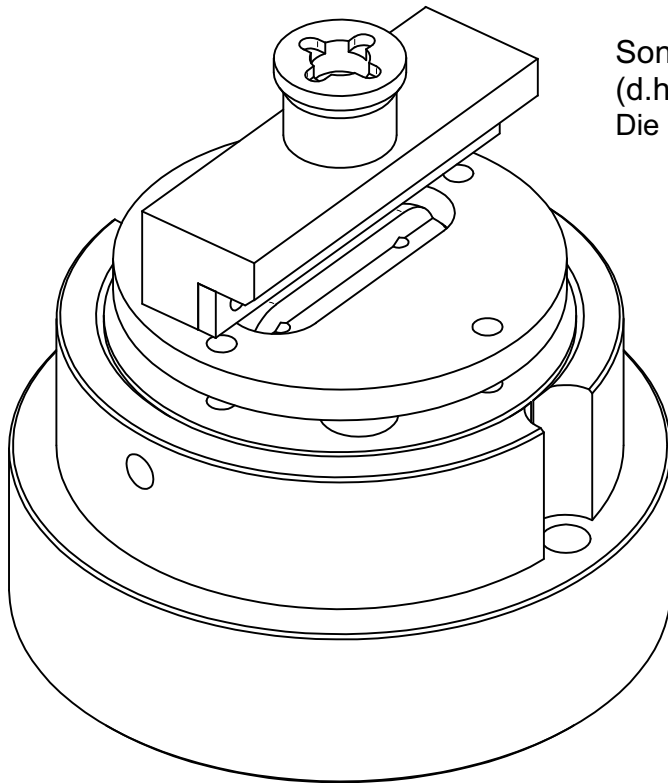
Sonderwerkzeuge

Sonderstempel und Sondermatrizen
(d.h. Sondergröße und Eigenschneidspalt)
Die Fertigung nach Muster oder Zeichnung



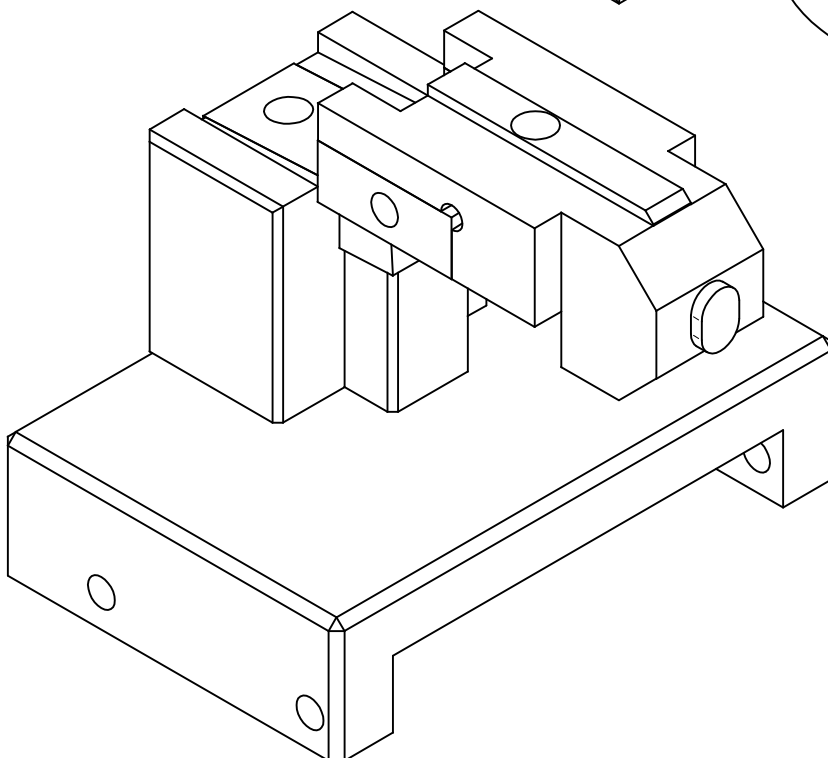
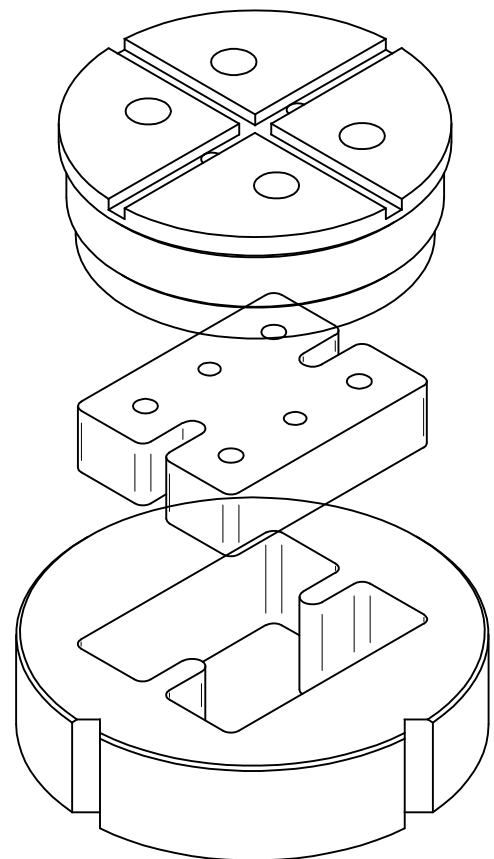
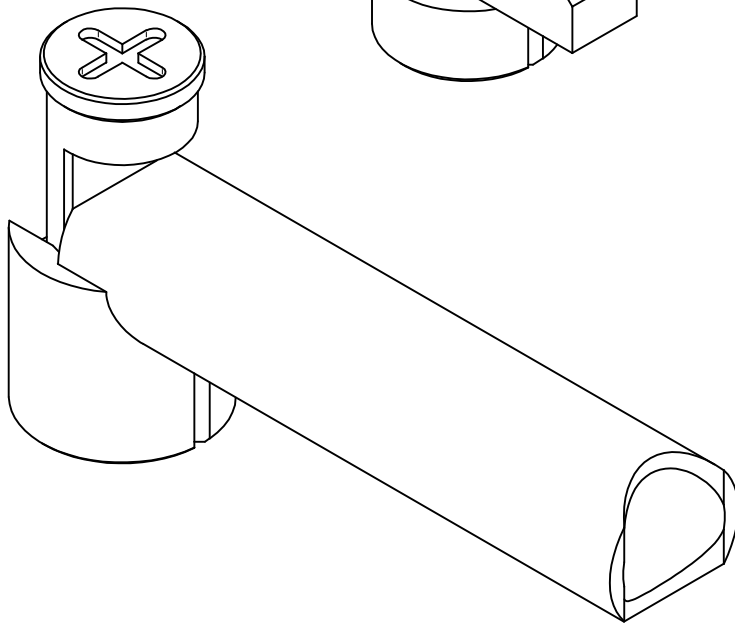
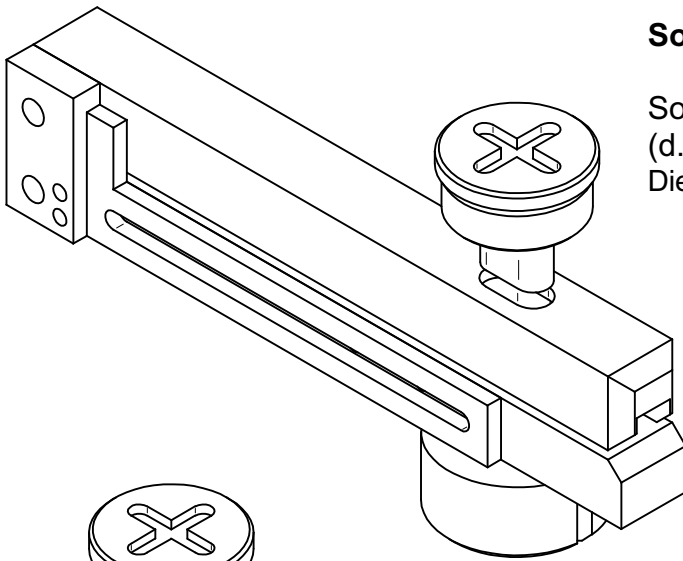
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PROJEKTENWICKLUNG UND HERSTELLUNG VON:

- **SCHNEID UND STANZWERKZEUGEN • MATRIZEN UND DURSCHLAGSTEMPELN**
 - **MATRIZEN UND SCHNEIDSTEMPELN**
- (**NC BEARBEITUNG • TECHNISCHE GRAVUR • HÄRTEPROZESSE**)
- **PROTOTYPEN UND SERIENFERTIGUNG**



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